

AVT[™] EZ VALVE[®]

3" data sheet



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AVT EZ VALVE 3"

The award-winning AVT EZ Valve is the best choice for emergency repairs and the smartest solution for planned and emergency pipeline maintenance on 3" diameter lines.

This inline insertion valve can be installed on horizontal or vertical lines. The AVT EZ Valve installs on an active line, so there is no need to turn off the water flow. This means fixing a line is fast, with fewer disruptions to businesses and residents and less cost and risk for owners and operators. On pipe diameters from 3" these valves normally can be installed in around an hour.

Ranked among the industry's most innovative solutions, the light and compact AVT EZ Valve is designed with a built-in isolation gate that allows the valve to be installed under pressure, a design feature that permits flow through the line while the repair is being made. It is durable, reliable, and certified to industry standards.

BENEFITS & VALUES:

- No water shutoff required during installation
- No service interruption
- No fines for water shutoff
- No boil orders
- No customer notices
- No risk of plugging the line with a cut coupon
- No loss of pipe integrity
- Four times quicker to install than other valves on the market
- Only one excavation required for water line repair

APPLICATIONS:

- Municipal water networks
- Transmission and distribution lines
- Wastewater treatment plants
- Sewer force main
- Refining and petrochemical plants
- Offshore applications
- Commercial buildings isolation
- High-rise buildings
- Multiple occupancy buildings
- Industrial process piping
- Ground storage tank isolation

FEATURES



DESIGN

Unique, patented technology

Low profile design

Ductile iron castings

Integrated isolation valve

Patented multichannel double-seal gaskets conform to irregular pipe geometries and sizes

Size 3"

INSTALLATION

Can be installed on all common pipe materials

Installs at any angle

Valve bonnet can be removed after a repair or remain in place as a permanent functioning valve

SAFETY

Approved Epoxy Resin Coating

Stainless steel fasteners for secure positioning

Working pressure of 250 PSI, (17 Bar) – Tested Pressure to 500 PSI (34 Bar)

EZ Valve Components are WRAS Certified, meets AWWA C509 & C515 standards (latest versions) and UL Classified to NSF/ANSI Standard 61, Drinking Water System Components - Health Effects





INSTALL PROCESS



Prepare Insertion Site

Prepare insertion site by lubricating the gasket and contact areas



Lubricate Gasket Sets & Channels

Lubricate gasket sets and gasket channels in casting bodies



Assemble Ductile Iron Castings

Assemble ductile iron castings with stainless steel fasteners to accept a pressure test and temporarily allow rotation for milling



4 Attach EM Machine

> Check integral isolation gate is fully open, fit rotation assembly, attach EM machine and apply pressure tests



6 Retract The Milling Head

Retract the milling head, close the integral isolation gate. Replace the EM Machine with the resilient wedge bonnet, remove the rotation assembly and tighten casting fasteners to specified torque values 5 Mil a 1

Mill A Slot Over a 120° Path

Maintaining system line pressure, mill a slot over a 120° path (Note: The slot normally is cut to provide for vertical valve alignment, but the installer can select any position.)

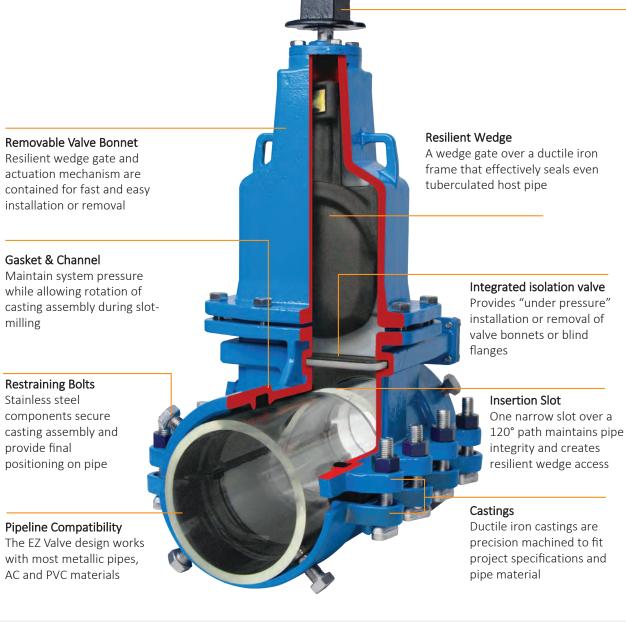


Open and Operate

Open the integral isolation gate and operate the AVT EZ Valve. For line stop applications, replace the valve bonnet with a blind flange using the integral isolation gate

CUT AWAY VALVE WITH KEY

Wrench Nut Standard number of turns to open and close valve



3" EZ VALVE DIMENSIONS & DIAMETRICAL RANGE

WEIGHT		DIAMETR	DIAMETRICAL RANGE		
Size	WEIGHT	Pipe Size	Diametrical Range		
3″	52lbs	3"	3.40" - 4.00"		

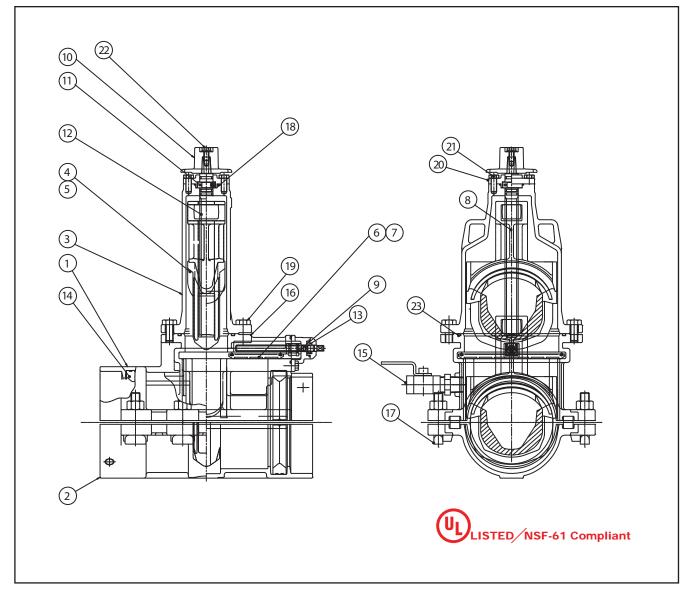
SIZE

Size	Height (H1)	Height (H2)	Length	Width
3″	19.13"	13.39"	8.6″	9.29″

INSTALLATION

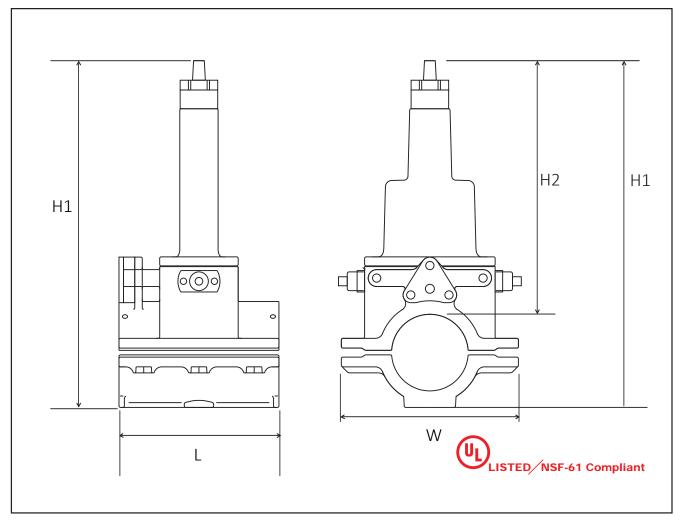
Size	Clean pipe	Clean, joint-free length of	
3″	34"	pipe required to allow for standard EZ Valve	
		installation	

3" EZ VALVE SPECIFICATIONS



Item No	Description	Material
1	Upper Half of Body	DUCTILE IRON
2	Bottom Half of Body	DUCTILE IRON
3	Bonnet Body	DUCTILE IRON
4	Gate	DUCTILE IRON
5	Gate Rubber	EPDM
6	Isolation Gate	BRONZE
7	Isolation Gate Rubber	EPDM
8	Stem (Feed Screw)	STAINLESS STEEL
9	Isolation Gate Stem	STAINLESS STEEL
10	Wrench Nut	DUCTILE IRON
11	Set Collar	BRONZE
12	Stem Nut	BRONZE
13	Isolation Gate Stem Nut	BRONZE
14	Gasket	EPDM
15	Chip Flushing Port EM Cutting Port	N/A
16	EM Cutting Port	N/A
17	Fasteners & Nuts	STAINLESS STEEL
18	O-Rings Bonnet Bolts	BUNA-N
19	Bonnet Bolts	STAINLESS STEEL
20	Bonnet Bush	DUCTILE IRON
21	Bush Fasteners	STAINLESS STEEL
22	Bolt for Wrench Nut	STAINLESS STEEL
23	Bonnet O-Ring	EPDM

3" EZ VALVE CUT SHEET



SPECIFICATIONS

- 1. Bottom Half Body: DI. ASTM A536 65-45-12
- 2. Upper Half Body: DI. ASTM A536 65-45-12
- **3.** Bonnet: DI. ASTM A536 65-45-12
- 4. Gate: DI. ASTM A536 65-45-12
- 5. Gate Rubber Coated: EPDM ISO 4097:2014

- 6. Stem: Stainless Steel 17-4PH
- 7. Gasket: EPDM ISO 4097:2014
- 8. Set Collar: Bronze C954 (AWWA C-509-01)
- **9.** Stem Nut: Bronze C954 (AWWA C-509-01)
- **10.** Wrench Nut: DI. ASTM A536 65-45-12

Warranty: A One Year warranty covers parts and labor for Equipment and Valves (Excluding Perishable Tooling and O-Rings) barring misuse or lack of routine maintenance.

TEXAS

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Advanced Valve Technologies (AVT) is part of ClockSpring|NRI, the high-performance critical infrastructure solutions company. AVT's advanced solutions are based on simple designs that minimize risk to the environment and reduce costly downtime. Our primary focus is on disruptions in water service that cost providers money and leave end users without service.

